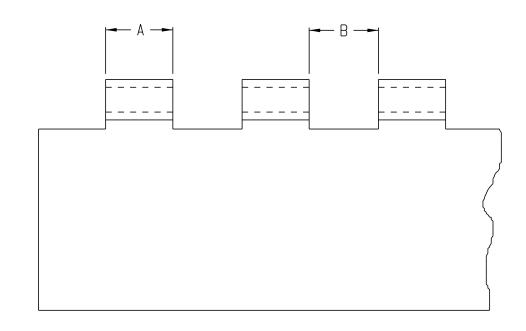


DWN:	DATE:
APP:	DATE:
MFG:	DATE:

HINGE FORM DATA SHEET

SCALE: NONE ORIGINAL:

C —	\



KNUCKLE LENGTH "A"

KNUCKLE SPACE B"

KNUCKLE I.D. "C"

MAT'L TYPE _____

MAT'L THICKNESS "T" _____

MACHINE TYPE

TOOLING STATION & STYLE _____

DIMENSIONS FILLED IN BY _____

APPROVED BY _____

TO ASSURE AN ACCURATE FORMED RESULT THE MATERIAL THICKNESS MUST BE SPECIFIED AS AN ACTUAL MEASURED VALUE, NOT A GAUGE SPECIFICATION.

THE KNUCKLE I.D. "C" EQUALS THE PIN DIAMETER PLUS THE DESIRED CLEARANCE.

PLEASE SUBMIT A PART DRAWING IF AVAILABLE.